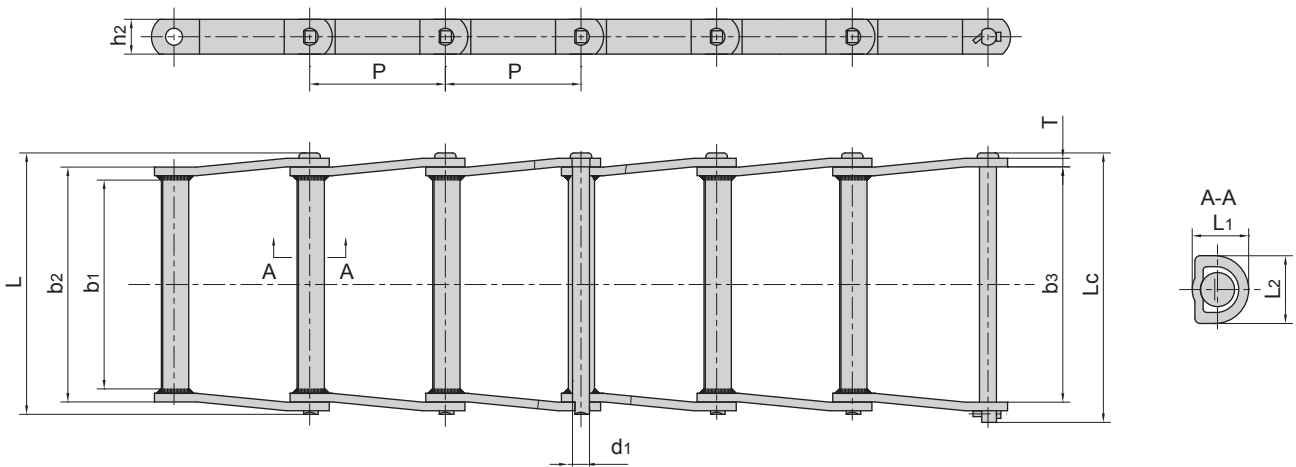


## Welded steel type cranked link drag chains



CONVEYOR CHAINS

ISO Chain No.	Pitch	Bush A-A section length	Bush A-A section height	Width between narrow linkend	Pin diameter end	Width over narrow linkend	Width between broad linkend	Plate depth
	P	L1	L2	b1 min	d1 max	b2 max	b3 min	h2 max
	mm	mm	mm	mm	mm	mm	mm	mm
WD102	127.0	31.7	39.1	162.0	19.13	197.1	197.6	38.12
WD104	152.4	31.7	39.1	104.6	19.13	136.9	137.4	38.12
WD110	152.4	31.7	39.1	228.6	19.13	263.9	264.4	38.12
WD112	203.2	31.7	39.1	228.6	19.13	263.9	264.4	38.12
WD113	152.4	33.2	39.1	228.6	22.30	270.2	270.7	38.12
WD116	203.2	36.6	45.2	330.2	19.13	359.1	359.6	45.21
WD118	203.2	44.5	51.8	336.5	22.30	378.2	378.7	51.80
WD122	203.2	44.5	51.8	222.2	22.30	260.6	261.1	51.80
WD480	203.2	44.5	51.8	282.4	22.30	324.1	324.6	51.80

ISO Chain No.	Pin length		Plate thickness	Ultimate tensile strength	
	L max	Lc max	T	Q min	Q min
	mm	mm	mm	kN/lbf	kN/lbf
				Only pin hardened	All parts hardened
WD102	255.6	245.4	9.7	170/38217.0	245/55078.20
WD104	188.0	181.4	9.7	170/38217.0	245/55078.20
WD110	315.0	308.6	9.7	170/38217.0	245/55078.20
WD112	315.0	308.6	9.7	170/38217.0	245/55078.20
WD113	330.2	322.3	12.7	213/47884.3	253/56876.68
WD116	410.4	405.9	9.7	245/55078.2	262/58899.90
WD118	440.0	431.1	12.7	311/69915.6	351/78907.96
WD122	324.2	314.5	12.7	311/69915.6	351/78907.96
WD480	387.6	378.0	12.7	311/69915.6	351/78907.96