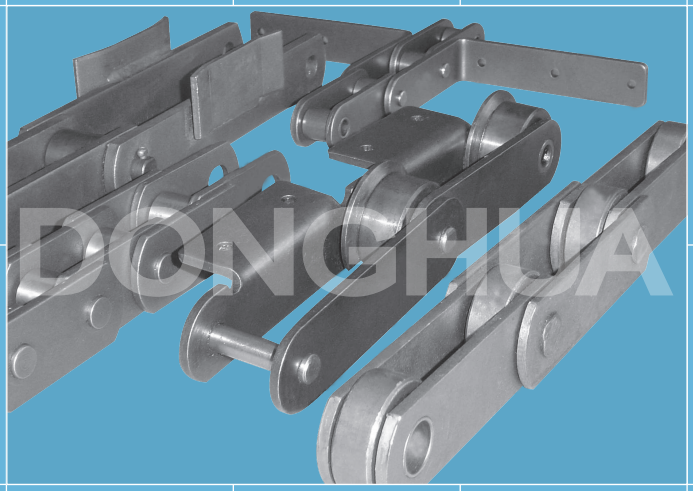VARIOUS CONVEYOR CHAINS