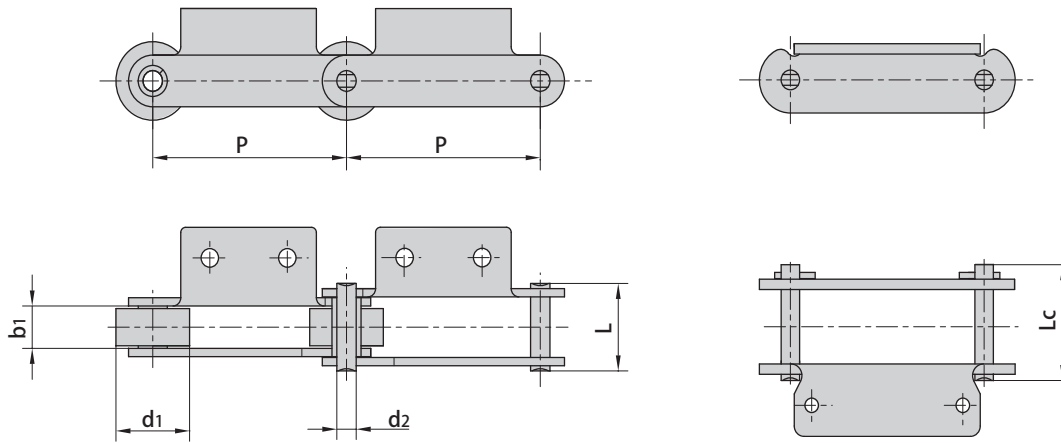
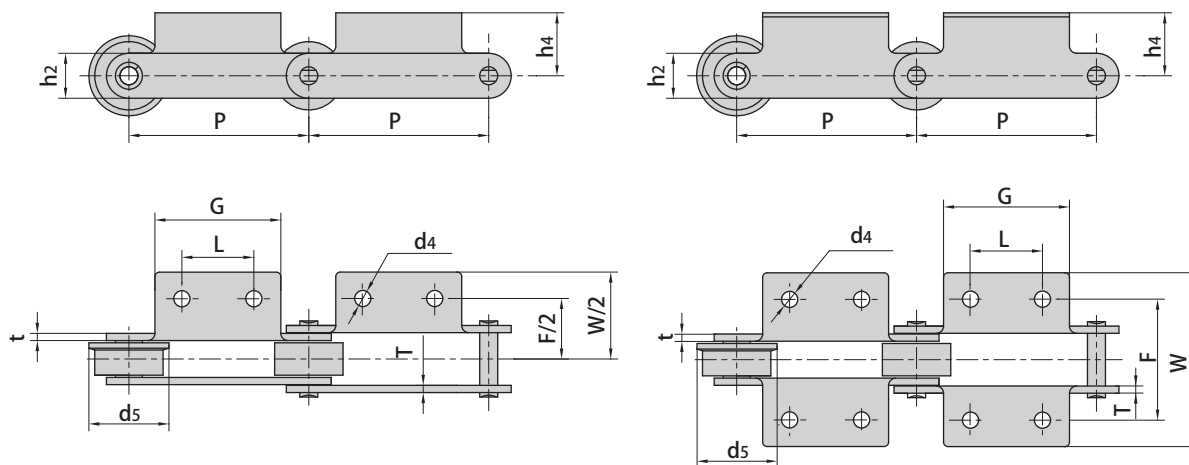


## Conveyor chains with attachments (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Ultimate tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M18F1A1-P-50	50.0	25.0	11.5	5.72	26.0	28.2	18.0/4050	20.0	2.46
M18F2A1.02-P-50	50.0	25.0	11.5	5.72	28.0	30.2	18.0/4050	20.0	2.18
M18F2A1F1.32-P-50	50.0	25.0	11.5	5.70	28.0	30.2	18.0/4050	20.0	1.85
M18F4A1.02-S-50	50.0	15.0	12.0	6.00	24.0	26.5	18.0/4050	20.0	1.20
M20K1F2.02-S-50	50.0	12.5	16.0	6.00	31.0	33.5	20.0/4545	25.0	3.60
M20A2F1-S-50	50.0	12.5	16.0	6.00	31.0	33.5	20.0/4545	25.0	1.53
M28F1A2-P-80	80.0	29.4	18.0	7.00	35.4	38.7	28.0/6300	31.0	2.60
M28F3A2-P-63	63.0	30.0	17.0	7.00	37.3	40.3	35.0/7874	39.0	3.48
M28F3A2-F-100	100.0	30.0	17.0	7.00	37.3	40.3	35.0/7874	39.0	3.46
M32A1.02-P-50	50.0	31.0	15.0	10.00	33.0	35.5	32.0/7200	35.2	4.09
M32A1F1-P-50	50.0	31.0	15.0	10.00	33.0	35.5	32.0/7200	35.2	3.96
M32A1F2.02-PF1-50	50.0	36.0	14.8	10.00	32.6	35.5	35.0/7874	39.0	4.40
M35F4A1.01-C-69	69.0	25.0	12.0	7.00	27.5	30.0	35.0/7874	39.0	2.26
M40FA1.02-P-50	50.0	31.0	15.0	10.00	36.6	39.0	75.0/16872	82.5	4.52
M40FK2F1-P-50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/9000	44.0	4.94
M40FA2-P-50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/9000	44.0	4.54
M40FA1F1.02-P-50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/9000	44.0	4.31
M40FA2F1.08-P-50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/9000	44.0	4.08
M40F17A2-P-50.8	50.8	31.0	15.2	13.40	38.0	42.8	53.9/12127	59.2	4.90
M40F5A2-S-65	65.0	24.0	15.0	12.00	38.0	41.0	40.0/9000	44.0	4.74
M40F10-F-76.2	76.2	31.5	15.0	14.00	38.0	42.0	40.0/9000	44.0	4.16
M40A2F2-F-80	80.0	36.0	20.0	8.50	40.5	45.0	40.0/8992	44.0	4.98
M40F1-P-125	125.0	36.0	38.0	14.27	75.6	-	40.0/9091	44.0	10.18
M56F1-P-100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	61.0	4.63
M56F2-P-100	100.0	42.0	22.5	10.00	44.6	48.5	56.0/12727	61.0	5.67
M56F2-F-100	100.0	42.0	22.5	10.00	44.6	48.5	56.0/12727	61.0	5.88
M56F3-P-100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	61.0	4.72
M56F3-F.06-100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	61.0	4.70
M56F8-P-100	100.0	38.0	17.0	10.00	38.8	42.6	56.0/12727	61.0	3.79
M56F9-F1-100	100.0	38.0	20.5	10.00	46.3	50.1	88.2/19845	97.0	5.80
M56F23-F-100	100.0	42.0	24.0	10.00	44.6	49.5	56.0/12727	61.0	5.52

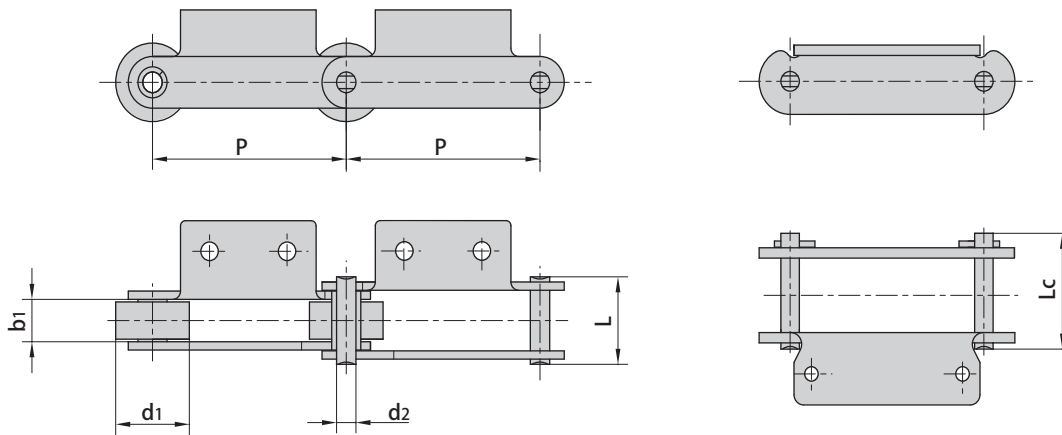
## Conveyor chains with attachments (M series)



Donghua Chain No.	P	L	G	F	W	h4	h2	d4	t/T	ds
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
M18F1A1-P-50	50.0	△	46.0	44.0	72.0	24.0	18.0	6.5	2.50	-
M18F2A1.02-P-50	50.0	△	41.0	48.0	68.0	25.0	15.0	6.5	3.00	-
M18F2A1F1.32-P-50	50.0	△	42.0	44.6	64.6	22.5	15.0	6.0	3.00	-
M18F4A1.02-S-50	50.0	△	30.0	50.0	83.0	20.0	15.0	8.0	2.03	-
M20K1F2.02-S-50	50.0	△	20.0	54.0	75.0	16.0	18.0	6.6	2.50	-
M20A2F1-S-50	50.0	20.0	35.0	52.0	80.0	13.0	18.0	8.1	2.50	-
M28F1A2-P-80	80.0	25.0	45.8	66.0	91.6	11.8	20.5	8.8	3.25	-
M28F3A2-P-63	63.0	20.0	50.0	64.0	92.0	20.0	20.0	9.0	4.00	-
M28F3A2-F-100	100.0	40.0	76.0	64.0	100.0	20.0	20.0	9.0	4.00	40.0
M32A1.02-P-50	50.0	△	60.0	62.0	97.0	35.0	23.0	10.0	3.00	-
M32A1F1-P-50	50.0	△	30.0	62.0	92.0	28.0	23.0	10.0	3.00	-
M32A1F2.02-PF1-50	50.0	△	60.0	62.0	97.0	16.5	23.0	10.0	3.00	-
M35F4A1.01-C-69	69.0	△	60.0	50.0	74.0	25.5	19.0	7.0	2.50	-
M40FA1.02-P-50	50.0	△	60.0	70.0	98.0	17.5	25.0	10.0	4.00	-
M40FK2F1-P-50	50.0	30.0	60.0	67.5	100.0	17.0	25.0	9.0	4.00	-
M40FA2-P-50	50.0	30.0	45.0	93.0	136.0	14.5	25.0	6.5	4.00	-
M40FA1F1.02-P-50	50.0	△	35.0	54.0	104.0	20.5	25.0	10.5	4.00	-
M40FA2F1.08-P-50	50.0	25.0	45.0	90.0	122.0	22.0	25.0	8.5	4.00	-
M40F17A2-P-50.8	50.8	30.0	55.0	66.0	92.0	18.0	25.0	10.2	5.00/4.00	-
M40F5A2-S-65	65.0	25.0	45.0	90.0	122.0	24.5	30.0	8.5	4.00	-
M40F10-F-76.2	76.2	22.2	38.3	76.2	106.5	19.0	26.0	9.4	4.00	40.0
M40A2F2-F-80	80.0	20.0	50.0	70.0	112.0	35.0	25.0	9.0	3.50	45.0
M40F1-P-125	125.0	50.0	90.0	100.0	140.0	36.0	50.0	13.0	6.00	-
M56F1-P-100	100.0	40.0	70.0	67.5	96.6	35.0	25.0	9.0	4.00	-
M56F2-P-100	100.0	29.7	50.0	124.0	148.0	21.5	32.0	7.0	4.00	-
M56F2-F-100	100.0	29.7	50.0	124.0	148.0	21.5	32.0	7.0	4.00	50.0
M56F3-P-100	100.0	50.0	70.0	71.0	101.0	35.0	25.0	9.0	4.00	-
M56F3-F.06-100	100.0	50.0	70.0	71.0	101.0	35.0	25.0	9.0	4.00	44.5
M56F8-P-100	100.0	△	70.0	63.8	95.0	25.0	25.0	8.2	4.00	-
M56F9-F1-100	100.0	40.0	70.0	68.0	96.6	25.0	32.0	9.0	5.00	45.0
M56F23-F-100	100.0	40.0	70.0	71.4	100.6	35.0	25.0	9.0	4.00	50.0

△Attachments with 1 hole

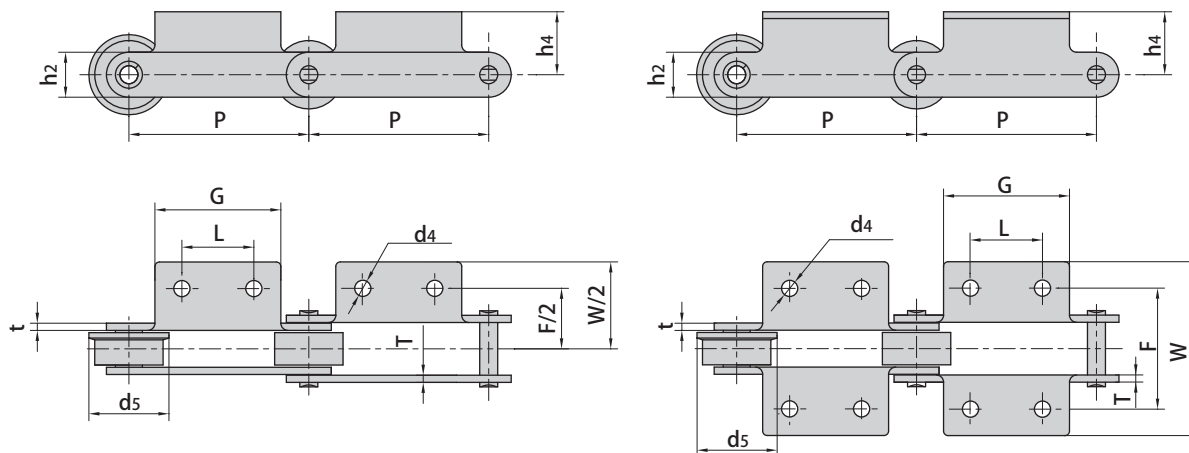
## Conveyor chains with attachments (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Ultimate tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M56A2-P-125	125.0	42.0	24.0	10.00	46.0	49.5	56.0/12727	61.0	5.24
M75-P100	100.0	38.0	18.9	9.53	40.4	44.7	75.0/17045	83.0	4.85
M75-P100F1	100.0	38.0	18.9	9.53	38.4	42.7	75.0/17045	83.0	4.01
M75-P100F3	100.0	28.5	23.9	11.10	46.3	50.3	75.0/17045	83.0	4.53
M75F4-P-100	100.0	38.0	18.9	9.53	40.4	44.7	75.0/17045	83.0	4.62
M75-PF1-100	100.0	19.1	18.9	9.53	40.4	44.7	75.0/16872	75.0	3.43
M80K1F1-P-100	100.0	50.0	28.0	12.00	55.0	58.5	80.0/18000	88.0	9.10
*M80K2F1-B-100	100.0	18.0	28.0	12.00	55.0	58.5	80.0/18000	88.0	5.94
*M80F5K1-B-100	100.0	18.0	28.0	12.00	55.0	58.5	80.0/18000	88.0	5.45
M80A2F1-F-160	160.0	50.0	29.0	12.00	65.0	-	80.0/18000	88.0	7.45
M112F5K2-P-100	100.0	36.0	37.0	16.00	69.0	74.0	112.0/25200	123.2	8.28
M112A2F18.04-P-100	100.0	60.0	31.0	15.00	64.0	73.0	112.0/25200	123.2	11.80
*M112K2F2-B-100	100.0	21.0	32.0	15.00	64.5	69.0	112.0/25200	123.2	7.53
M112F16K1-P-125	125.0	60.0	32.0	15.00	68.5	73.0	112.0/25200	123.2	13.00
M112K2F1-S-125	125.0	30.0	32.0	16.00	64.5	69.0	112.0/25200	123.2	7.35
M112F9A2-F-180	180.0	50.0	32.0	15.00	64.5	69.0	160.0/35993	176.0	10.30
M112F3-F-200	200.0	60.0	37.0	16.00	69.0	74.0	112.0/25200	123.2	11.00
M160F1K2-P-100	100.0	36.0	36.0	18.00	76.0	80.0	160.0/35993	176.0	10.80
*M160F1K2.03-B-100	100.0	18.0	36.0	18.00	76.0	80.0	160.0/35993	176.0	9.73
M160F12K2-S-100	100.0	36.0	38.0	14.00	76.0	-	100.0/22496	110.0	9.33
*M160F2-B-100	100.0	25.0	37.0	18.00	73.3	83.0	222.0/49940	244.2	11.36
M160F25K2.04-B-100	100.0	25.0	37.0	18.00	73.3	79.5	160.0/36364	176.0	10.83
M160F3K1F1-P-101.6	101.6	66.7	26.0	26.90	58.0	78.5	156.0/35093	171.6	17.37
M160A2F7-F-200	200.0	70.0	37.0	18.00	85.0	-	181.8/40905	200.0	15.20
M160A2F8-F-200	200.0	85.0	37.0	18.00	85.0	-	181.8/40905	200.0	15.23
M160K2F2-S-200	200.0	36.0	36.0	18.00	76.0	80.0	160.0/36364	176.0	11.40
M160A2F8-F-200	200.0	70.0	37.0	18.00	85.0	-	181.8/40905	200.0	15.20
M224F6A2-P-160	160.0	85.0	42.0	21.00	87.5	92.5	224.0/51982	246.5	27.56
M224F29A2-F-200	200.0	85.0	43.0	21.00	85.0	91.0	224.0/50909	246.0	21.60
M224F1K2-P-200	200.0	85.0	42.0	21.00	95.0	-	224.0/50909	246.0	21.20
M315F22A2-F-400	400.0	100.0	56.0	25.00	109.8	115.3	315.0/70815	346.5	26.60

\*Bush chain: d1 in the table indicates the external diameter of the bush.

## Conveyor chains with attachments (M series)

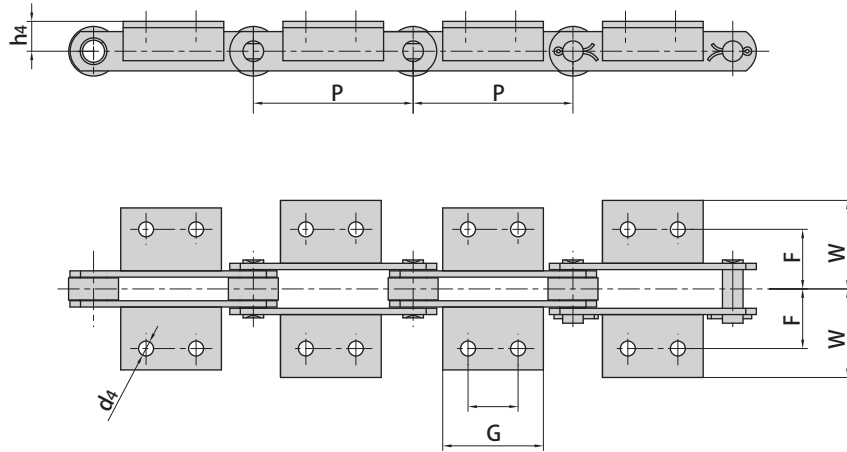


Donghua Chain No.	P	L	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
M56A2-P-125	125.0	50.0	75.0	88.0	128.0	30.0	30.0	11.0	4.0	-
M75-P100	100.0	40.0	70.0	64.0	112.0	24.9	26.0	9.0	4.0	-
M75-P100F1	100.0	40.0	70.0	64.0	112.0	24.4	26.0	9.0	3.5	-
M75-P100F3	100.0	50.0	70.0	75.7	96.7	35.0	26.0	9.7	4.0	-
M75F4-P-100	100.0	40.0	70.0	90.0	112.4	24.9	26.0	8.5	4.0	-
M75-PF1-100	100.0	40.0	70.0	64.0	112.0	24.9	26.0	9.0	4.0	-
M80K1F1-P-100	100.0	△	30.0	96.0	138.0	35.0	35.0	11.0	5.0	-
*M80K2F1-B-100	100.0	70.0	100.0	96.0	130.0	35.0	35.0	11.0	5.0	-
*M80F5K1-B-100	100.0	△	60.0	100.0	156.0	23.2	35.0	13.0×17.0	5.0	-
M80A2F1-F-160	160.0	60.0	95.0	94.0	124.0	27.5	35.0	9.0	5.0	60.0
M112F5K2-P-100	100.0	35.0	65.0	98.5	140.0	40.0	40.0	14.0	6.0	-
M112A2F18.04-P-100	100.0	30.0	60.0	100.0	130.0	33.0	36.0	9.0	6.0	-
*M112K2F2-B-100	100.0	30.0	60.0	100.0	130.0	30.0	40.0	9.0	6.0	-
M112F16K1-P-125	125.0	△	72.0	120.0	184.0	39.0	40.0	13.0	7.0	-
M112K2F1-S-125	125.0	80.0	110.0	85.8	115.8	35.0	40.0	13.0	6.0	-
M112F9A2-F-180	180.0	100.0	130.0	110.0	160.0	40.0	40.0	14.0	6.0	60.0
M112F3-F-200	200.0	90.0	120.0	102.0	137.5	40.0	45.0	11.0	6.0	75.0
M160F1K2-P-100	100.0	40.0	80.0	124.0	183.0	35.0	40.0	14.0	7.0	-
*M160F1K2.03-B-100	100.0	40.0	80.0	124.0	283.0	35.0	40.0	14.0	7.0	-
M160F12K2-S-100	100.0	30.0	70.0	100.0	120.0	35.0	40.0	13.0	5.6	-
*M160F2-B-100	100.0	△	110.0	125.0	155.0	45.0	50.0	17.0	7.0	-
M160F25K2.04-B-100	100.0	40.0	80.0	124.0	180.0	45.0	50.0	14.0	7.0	-
M160F3K1F1-P-101.6	101.6	△	56.0	175.0	204.0	38.0	51.0	11.0	7.1/5.1	-
M160A2F7-F-200	200.0	85.0	115.0	124.0	170.0	45.0	51.0	14.0	7.0	85.0
M160A2F8-F-200	200.0	80.0	115.0	124.0	170.0	45.0	51.0	12.0	7.0	85.0
M160K2F2-S-200	200.0	100.0	180.0	103.0	133.0	45.0	51.0	9.0	7.0	-
M160A2F8-F-200	200.0	80.0	115.0	124.0	170.0	45.0	51.0	12.0	7.0	85.0
M224F6A2-P-160	160.0	80.0	125.0	136.0	182.0	62.0	72.0	17.0	8.0	-
M224F29A2-F-200	200.0	50.0	100.0	170.0	200.0	45.0	60.0	13.0	8.0	100.0
M224F1K2-P-200	200.0	80.0	120.0	128.0	168.0	40.0	50.0	14.0	9.0	-
M315F22A2-F-400	400.0	200.0	250.0	160.0	207.6	70.0	70.0	18.0	10.0	120.0

△ Attachments with 1 hole

\*Bush chain: d1 in the table indicates the external diameter of the bush.

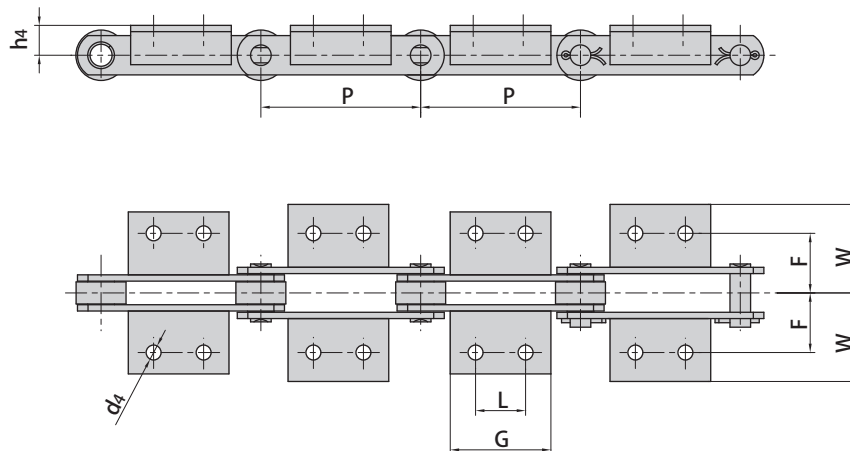
## Conveyor chains with attachments (M series)



ISO Chain No.	P	L	G	d <sub>4</sub>	F	W	h <sub>4</sub>
	mm	mm	mm	mm	mm	mm	mm
M20	40.0	△	14.0	6.6	27.0	40.0	16.0
	50.0	△	14.0				
	63.0	20.0	35.0				
	80.0	35.0	50.0				
M28	50.0	△	20.0	9.0	32.0	47.0	20.0
	63.0	△	20.0				
	80.0	25.0	45.0				
	100.0	40.0	60.0				
M40	63.0	△	31.0	9.0	35.0	50.0	25.0
	80.0	20.0	45.0				
	100.0	40.0	60.0				
	125.0	65.0	85.0				
M56	63.0	△	22.0	11.0	44.0	61.0	30.0
	80.0	△	30.0				
	100.0	25.0	50.0				
	125.0	50.0	75.0				
	160.0	85.0	110.0				
M80	80.0	△	30.0	11.0	48.0	65.0	35.0
	100.0	25.0	50.0				
	125.0	50.0	75.0				
	160.0	85.0	110.0				
	200.0	125.0	150.0				

△Attachments with 1 hole

## Conveyor chains with attachments (M series)



ISO Chain No.	P	L	G	d <sub>4</sub>	F	W	h <sub>4</sub>
	mm	mm	mm	mm	mm	mm	mm
M112	80.0	△	28.0	14.0	55.0	80.0	40.0
	100.0	△	40.0				
	125.0	35.0	65.0				
	160.0	65.0	95.0				
M160	200.0	100.0	130.0	14.0	62.0	85.0	45.0
	100.0	△	30.0				
	125.0	25.0	50.0				
	160.0	50.0	80.0				
	200.0	85.0	115.0				
M224	250.0	145.0	175.0	18.0	70.0	110.0	55.0
	125.0	△	35.0				
	160.0	△	60.0				
	200.0	65.0	100.0				
	250.0	125.0	160.0				
M315	315.0	190.0	230.0	18.0	80.0	115.0	65.0
	160.0	△	35.0				
	200.0	50.0	85.0				
	250.0	100.0	140.0				
	315.0	155.0	190.0				
	400.0	155.0	205.0				

△ Attachments with 1 hole